



Energy Audit of Bhilai Mahila Mahavidyalaya, Bilai



Conducted & Prepared By :-

RAJ ENERGY SERVICES,

.....dedicated in energy conservation

62 & 81, DAYA NAGAR RISALI, BHILAI NAGAR, DIST. DURGA, (C.G.)

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An ESCO Empanelled in Bureau of Energy Efficiency, New Delhi



2022-2024

1. INDEX

Sr. No.	Title	Page No.
1	Index	1
2	List of Tables & Figures	3
3	Acknowledgements	5
4	Energy Audit Certificate	6
5	Introduction	7
6	Energy Audit	10
6.1	Electricity	10
6.1.1	Electricity from power distribution company	10
6.1.2	Electricity from Diesel Generator set.	11
6.1.3	Electricity generation from Grid connected Solar Power Plant of 50 KWp capacity	13
6.2	LPG consumption in laboratory and mess	15
6.3	Alternative Energy Initiative : Percentage of Power Requirement met by Renewable Energy Source	15
6.4	Electrical Connected Load	15
6.5	Percentage of Lighting Power Requirement met through LED Lights	17
6.6	Electricity Bill Analysis	18
6.7	Annual Electricity Consumption	19
7	Illumination	22
8	Carbon Footprint	23
8.1	Total emission of carbon dioxide from energy sources	23
8.2	Total reduction of carbon dioxide Emission by Solar Power Plant	23
9	Energy conservation measures adopted by BMM,Bhilai	25
9.1	Installation of energy efficient LED light	25

9.2	Installation of solar power plant	26
9.3	Use of Energy efficient equipment in BMM, Bhilai	28
9.4	Awareness of energy conservation among staff & students	29
10	Recommendations	30

2. LIST OF TABLES & FIGURES

Table No.	Title	Page No.
1	Yearly Diesel consumption of DG set	12
2	Solar Power Plant Generation during last two years	15
3	LPG Consumption in the college	15
4	Alternative Energy Initiative : Percentage of Power requirement met by Renewable Energy Source	15
5	Connected Load of Bhilai Mahila Mahavidyalaya, Bhilai	15
6	Segment wise Connected Load of of Bhilai Mahila Mahavidyalaya, Bhilai	16
7	Connected Load of LED light fittings & Conventional fittings at Bhilai Mahila Mahavidyalaya Bhilai	17
8	Percentage of Lighting Power requirement met through LED lights.	17
9	Electricity Consumption for the year 2022	18
10	Electricity Consumption for the year 2023	18
11	Summary of Electricity Consumption for last two years	19
12	Annual Electricity Consumption	19
13	Segment wise Unit Consumption	20
14	Illumination measurement	22
15	Total Carbon dioxide emission due to Energy Consumption in BMM, Bhilai	23
16	Reduction of Carbon Emission by Solar Power Plant	24

17	Details of LED fittings	25
18	Details of Conventional light fittings	25
19	% Share of connected load of LED Lights in total lighting load	25
20	Replacement of all conventional tube light will replaced by energy efficient LED tube light	31
21	Replacement of all conventional fans by 28 watt energy efficient fans	31
22	Format for DG log book	33
23	General Recommendation for Energy Saving in Office Equipment	34

FIGURES

Figure No.	Title	Page No.
1	Graphical representation of Connected Load	17
2	Graphical representation of Percentage of Lighting Power requirement met through LED lights	18
3	Graphical representation of Unit consumption of last six years	19
4	Graphical Representation of Unit Consumption	21

3. ACKNOWLEDGEMENTS

We express our sincere thanks to Dr. Sandhya Madan Mohan, Principal, Bhilai Mahila Mahavidyalaya, Bhilai for his kind support and giving us the assignment to contribute in their effort towards energy conservation initiatives & efficient energy management in Bhilai Mahila Mahavidyalaya, Hospital Sector, Bhilai.

Our boundless gratitude to all HODs of Department, teaching staff and Audit Coordinator Ms. Neha Srivastava, In-charge(L & A) for providing necessary information regarding the project & also for their kind support in completing the project.

Last but not the least; we are thankful to all non-teaching staff associated with Energy Audit study of Bhilai Mahila Mahavidyalaya, Hospital Sector, Bhilai for extending cooperation during our field study work.

We trust that the findings of this study will help the college in improving their energy efficiency initiative towards creating awareness for energy conservation and use of renewable energy.

Raj Energy Services, Bhilai



Sanjay Kumar Mishra

Certified Energy Auditor, EA- 8696

4. ENERGY AUDIT CERTIFICATE



RAJ ENERGY SERVICES

dedicated in energy Conservation

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ENERGY AUDIT CERTIFICATE

This is to certify that M/s. Raj Energy Services has conducted Energy Audit of Bhilai Mahila Mahavidyalaya, Hospital Sector, Bhilai, Durg for the session 2022-24 as per NAAC criteria & Energy Conservation Act 2001.

Name of the Educational Institute	Bhilai Mahila Mahavidyalaya, Hospital Sector, Bhilai Nagar, Durg Chhattisgarh ,
Contact Details	0788-2242699, 2210078 E – Mail : bmahila@rediffmail.com Website: https://www.bmmbhilai.com
Name of Director & Principal	Dr. Sandhya Madan Mohan
Details of facilities Audited	Office, All departments, Laboratories, Classrooms, Library, Electrical Systems and complete Installations including Grid connected Solar Power Plant, Diesel Generator Set Etc.
Date of Audit Conducted	17 th & 18 th January 2024
Name of Certified Energy Auditor	Sanjay Kumar Mishra
Registration Number	EA- 8696

For, Raj Energy Services

Date : January 22, 2024

(Sanjay Kumar Mishra)

Certified Energy Auditor from Bureau of Energy Efficiency,
Ministry of Power, Government of India, New Delhi
EA- 8696

5. INTRODUCTION

Bhilai Mahila Mahavidyalaya, Bhilai was established to impart higher education to create knowledge, disseminate knowledge and transfer knowledge and skill to the society for its empowerment. Education is process of empowerment which is to be promoted through the development of knowledge, skills and values. The main aim of the college is to equip the students with essential skill to sail confidently through life's complexity and challenges. Bhilai Mahila Mahavidyalaya is situated at a vantage location in Bhilai.



Bhilai Mahila Mahavidyalaya, a 'B' grade accredited college by NAAC, is established in 1979 and managed by Bhilai Education Trust. BMM, Bhilai is affiliated to Hemchand Yadav Vishwavidyalaya, Durg. Bhilai Mahila Mahavidyalaya, Bhilai has following departments:-

- Department of Botany
- Department of Chemistry
- Department of Commerce
- Department of Computer Science
- Department of English
- Department of Hindi
- Department of Education
- Department of Industrial Microbiology & Microbiology
- Department of Biotechnology
- Department of Mathematics
- Department of Zoology
- Department of Physics

Vision of The College -

To be acknowledge as a pro – active institute which strives hard to fulfil the aspiration of students, helps them in developing sound knowledge base, correct skills, attitudes and understanding, to enable them to sail confidently through complexities and challenges of life.

The Goals of BMM's Education –

1. To enable our students to develop their full intellectual potential through a focussed academic experience that is simultaneously rich, extensive and collaborative.
2. To offer the students 'scope for critical thinking and discernment, leading to the development of value based convictions.
3. To help the students develop a degree of self reliance and determination, to respond with courage and sensitivity to personal and social issues.
4. To generate among students an awareness of women's issues, human right and environmental issues, so that they understand and respond constructively to these.
5. In the context of globalization, to foster in students a sense of national identity that is secular and multi-cultural with respect and tolerance of all cultures and religions for humanity at large.

The objective of the college has always been commitment to women, as such education is perceived to be the means of both personal and social transformation and provides upliftment that helps in the all round growth of students.

Library

The BMM library has more than 30,000 books apart from CDs, DVDs, Journals and Magazines The library also has a reference section, reading section and internet section where e- resources can be accessed through the N- List programme of UGC- INFIBNET which provides access to 97,000 e-books and more than 6,000 e-journals.

Computer Lab

The college have the latest version of computers and internet facility. Students derive benefits from these technological advances which connect the world together.

Science Laboratories

The BMM, Bhilai has well equipped labs in all subjects with the latest and standard apparatus and equipments. The students are able to acquire up-to-date practical knowledge not only in the laboratories but also through field trips, educational tours, workshops, seminar and guest lectures.

Sports Infrastructures cum Gymnasium

The BMM, Bhilai is in proud possession of a massive multipurpose gymnasium where various activities are conducted. This huge building has indeed added to the glorious infrastructure of the institution.

NSS Participation

NSS of BMM, Bhilai participates project work , which is organized by the Human Resource Development Mantralaya, Govt. of India,



The students of Bhilai Mahila Mahavidyalai has bagged top positions in the field of education, sports, competitions like quiz competition, speech competition, essay writing competition, Rangoli competition, Debate competition, Mehendi competition in Hemchand Yadav Vishwavidyalaya, Durg.

Also, the students of BMM, Bhilai has raised the flag in the field of sports especially in Volley ball, Badminton, Basket ball & Cricket

6. ENERGY AUDIT

Energy audit is an effective tool in identifying and perusing a comprehensive energy management program. A careful audit of any type will give the organization a plan with which it can effectively manage the organization energy system at minimum energy cost.

Energy Management

This indicator addresses energy consumption, energy sources, energy monitoring, lighting, appliances etc.. Energy use is clearly an important aspect of campus sustainability and thus requires no explanation for its inclusion in the assessment.

Bhilai Mahila Mahavidyalaya, Bhilai uses following energy in the campus:-

- 1) Electricity
- 2) Diesel for running Diesel Generator Set
- 3) Liquid Petroleum Gas

6.1 Electricity

The class rooms and labs are well ventilated and also permit enough daylight. Maximum utilization of natural light is done to cut down usage of power in both classrooms and laboratories. Electrical Energy is utilized from these three power generation sources:-

- a) Electricity from Distribution Company
- b) Electricity from own DG set
- c) Electricity from Grid connected Solar Power Plant of 50 KWp capacity

6.1.1 Electricity from Power Distribution Company

Bhilai Mahila Mahavidyalaya, Bhilai Campus having Service number 62/001 and Contract Demand of **56 KW** with Town Services Department, Bhilai Steel Plant, Bhilai. The tariff category is **LT-2**.



The college has also installed a grid connected solar power plant of **50 KW_p** on the rooftop. The supply arrangement of Solar Power Plant is such that it will first meet in-house electricity consumption of college, then after it will supply surplus energy to grid, which will be recorded by Import/Export meter. We have analyzed the electricity bills of last one year.



Import- Export Energy Meter of Bhilai Mahila Mahavidyalaya, Bhilai

6.1.2 Electricity from Diesel Generator Set

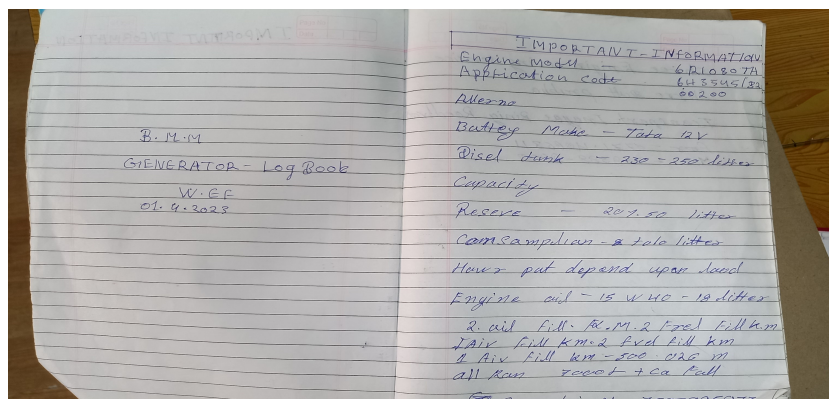
A 125 KVA capacity of DG set of Jackson is installed to provide emergency power during load shedding period. The unit generated by DG set is not recorded by college, also they do not maintain log book to record diesel consumption and operational hours of DG set. The readings of KWH meter installed in Diesel Generator set is not recorded. Hence, We have assumed that one litre diesel generates 2.5 Unit of electricity.



Diesel Consumption and Unit Generation of DG Set

Date	Diesel Consumption in Ltr.	Unit Generation in KWH
2022		
08-01-2022	70	175
06-04-2022	70	175
19-05-2022	70	175
09-07-2022	71	177.5
23-07-2022	76	190
16-08-2022	78	195
21-10-2022	78	195
01-12-2022	78	195
Total	591	1477.5
2023		
05-04-2023	52	130
27-04-2023	78	195
13-06-2023	78	195
22-07-2023	76	190
27-09-2023	78	195
Total	362	905

Table No. 1 : Yearly Diesel consumption of DG set



Generator log book

6.1.3 Electricity Generation from Grid connected Solar Power Plant of 50 KWp capacity

Electromech Devices Mfg. Co. Raipur has installed a Grid Connected Solar Power Plant of Tata Solar having capacity of 50 KWp and handed over to Bhilai Education Trust on 29th March, 2018.

Total Wattage of one Solar Panel	0.31 Kwp
Total Numbers of Panel	162
Total Wattage	50 kwp

The seller can sell energy maximum up to 49%. The supply arrangement of Solar Power Plant is such that it will first meet in-house electricity consumption of college, then after it will supply surplus energy to grid, which will be recorded by Import/Export meter. The serial. number of Secure make import/export meter is X0480882. The shadow free area of college roof is 12,000 sq. meter.

The solar module efficiency will be about 90% after 10 year and about 80% after 25 years of installation. Module efficiency is 16.55%.

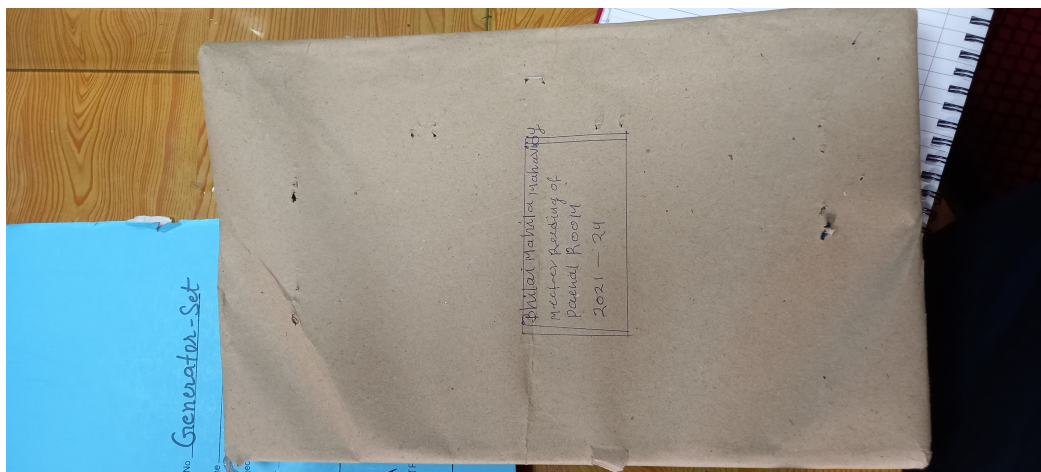


A View of Solar Power Plant

The technical details of electrical parameters of Solar panel is mentioned below :-

Type of Module	Multi	Make & Year	Tata Solar, 2018
Module Efficiency	16.55%	Voltage & Nos.	24 V, 162 Nos.
PCU Make& Rating	Delta, 50 KW	Tilt angle of module	21.D
No. of series & parallel combinations	Series 18 x5, 18 x4 & parallel 9		
AC output & Capacity	230 V, three phase & 50 KWp		

Considering the fact that the Bhilai Mahila Vidyalaya is a non-technical college, there is a significant energy conservation and environmental activity both by faculty and students. The environmental awareness initiatives are substantial. The installation of ongrid solar photo voltaic panels and five star rated equipments are noteworthy. This may lead to the prosperous future in context of Green Campus having energy conservation activities & use of renewable energy and thus sustainable environment and community development.



Solar Power Plant Generation

Year 2022

Month	Energy Yield
Jan-22	5355
Feb-22	5984
Mar-22	5924
Apr-22	6038
May-22	6434
Jun-22	5111
Jul-22	4169
Aug-22	4698
Sep-22	4868
Oct-22	6355
Nov-22	5094
Dec-22	3858
Total Generation	63,888

Year 2023

Month	Energy Yield
Jan-23	4766
Feb-23	4501
Mar-23	4904
Apr-23	4691
May-23	5075
Jun-23	3924
Jul-23	4116
Aug-23	4315
Sep-23	3632
Oct-23	4880
Nov-23	3828
Dec-23	3815
Total Generation	52447

Year	Solar Unit Generation
2022	63,888
2023	52,447

Table 2: Solar Power Plant Generation during last two years

6.2 LPG Consumption in college

LPG is consumed in various departments of the college. Year wise consumption of LPG is mentioned below.

Year	LPG Consumption in KG					Total LPG Consumption in KG
	Biotechnology/ Microbiology	Botany	Zoology	Home Science	Chemistry	
2022	42	28	28	14	98	210
2023	42	28	28	14	112	224

Table 3 : LPG Consumption in college

6.3 Alternative Energy Initiative : Percentage of Power requirement met by Renewable Energy Source

Power Requirement met by Solar	50 KW _p
Total Power Requirement (Sanctioned Load)	56 KW
Percentage of Power requirement met by Renewable Energy Source	89.3 %

Table 4: Alternative Energy Initiative: Percentage of Power requirement met by Renewable Energy Source

Percentage of Power requirement met by Renewable Energy Source is 89.3%.

6.4. Electrical Connected Load :

Segment	Type	Wattage	Quantity	Total
Lighting	LED 2x2	32	36	1152
	FIL 40	40	422	16880
	LED TL	22	280	6160
	LED 18 W	18	16	288
	LED 200 W	200	7	1400
	LED D Light 12 W	12	20	240
	LED Bulb 32 W	32	6	192
	LED 12 W	12	80	960
	Total			27272
HVAC	Fan	70	587	41090
	AC 2 T	2000	5	10000
	AC 1.5 T	1600	13	20800

	Big Air Cooler	600	8	4800
	Air Cooler	200	9	1800
	Exhaust Medium	200	18	3600
	Exhaust Small	70	21	1470
	Total			83560
Office	Computer	70	48	3360
	Printer/Scanner	500	19	9500
	Printer	300	11	3300
	Photocopy machine	750	2	1500
	Total			17660
Campus Lighting	LED 50 W	50	3	150
	LED 200 W	200	5	1000
	Total			1150
Others	Water Cooler	600	4	2400
	Water Cooler	300	2	600
	Submersible Pump	750	1	750
	Pump	750	3	2250
	Heater	1000	1	1000
	Induction heater	2000	3	6000
	Refrigerator Big	900	3	2700
	Refrigerator Medium	700	4	2800
	Refrigerator small	500	6	3000
	Geysers	2000	5	10000
	Miscellaneous			10000
	Total			41500
Total Connected Load in watt				171142
Say				172 KW

Table 5: Connected Load of Bhilai Mahila Mahavidyalaya, Bhilai

The total connected load of Bhilai Mahila Mahavidyalaya Campus is about 172 KW. The maximum share of connected load is in HVAC segment, which is about 49% and alone air conditioner has about 18% load share among all the electrical equipment.

Equipment	Connected Load in Watt
Lighting	27272
HVAC	83560
Office	17660
Campus Lighting	1880
Others	41500
Total	171872

Table 6: Segment wise Connected Load of of Bhilai Mahila Mahavidyalaya, Bhilai

Graphical representation of Connected Load

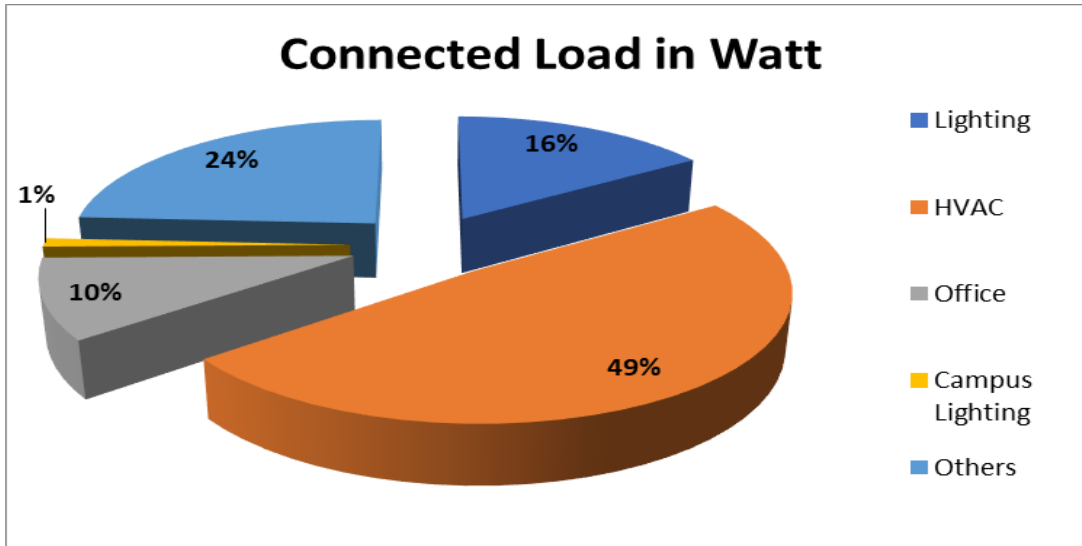


Figure 1 : Graphical representation of connected Load

As per requirement, we have calculated installed load of LED fittings and Conventional light fittings.

Types of Light Fittings	Load in Watt
LED Light Fittings	9234
Conventional Light Fittings	23082

Table 7: Connected Load of LED light fittings & Conventional fittings at of Bhilai Mahila Mahavidyalaya, Bhilai

6.5 Percentage of Lighting Power requirement met through LED lights

Wattage of LED Lights	11542
Quantity of Conventional Light	16880
% Share of quantity of LED Lights in total quantity of light fittings	41%

Table 8: Percentage of Lighting Power requirement met through LED lights

Thus, total Percentage of Lighting Power requirement met through LED lights is about 41 %.

Graphical representation of Percentage of Lighting Power requirement met through LED lights

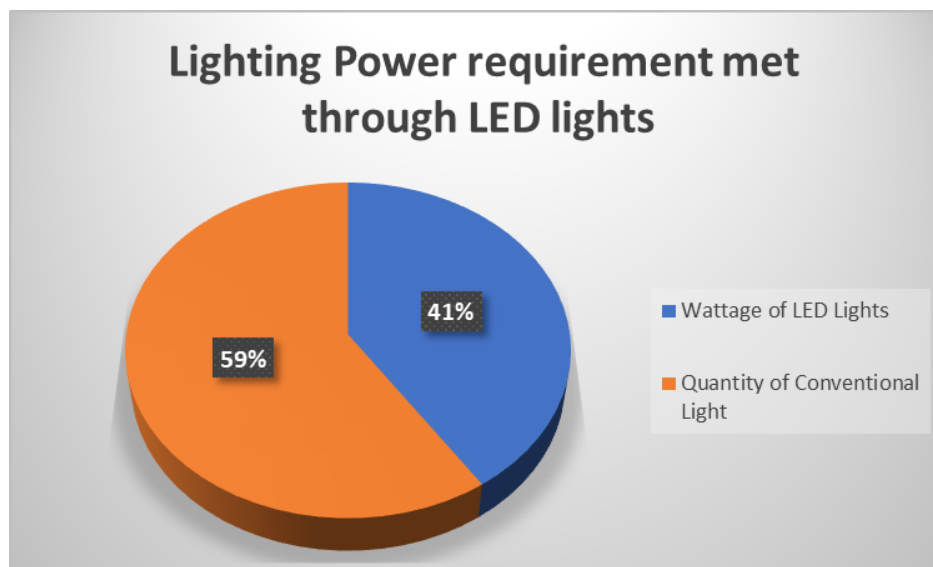


Figure 2 : Graphical representation of Percentage of Lighting Power requirement met through LED lights

6.6 Electricity Bill Analysis

We have analyzed the electricity bills of last two years 2022 & 2023

1. 2022

Month	Unit Consumption	Bill Amount in Rs.	Energy Cost in Rs. Per Unit
Jan-22	6200	44273	7.14
Feb-22	3000	21123	7.04
Mar-22	8440	60478	7.16
Apr-22	6880	49192	7.15
May-22	4360	30962	7.10
Jun-22	12920	92888	7.19
Jul-22	5640	29221	5.18
Aug-22	7400	52952	7.15
Sep-22	10360	73018	7.05
Oct-22	10320	72745	7.05
Nov-22			
Dec-22	9080	30188	3.32
Total	84,600	5,57,040	6.58

Table 9: Electricity Consumption for the year 2022

2. 2023

Month	Unit Consumption	Bill Amount in Rs.	Energy Cost in Rs. Per Unit
Jan-23	8320	59105	7.103966
Feb-23	5640	40828	7.239007

Mar-23	13120	57196	4.359451
Apr-23	12280	86112	7.012378
May-23	8600	56650	6.587209
Jun-23	7600	54195	7.130921
Jul-23	6400	46011	7.189219
Aug-23	10960	63882	5.82865
Sep-23	11160	78474	7.03172
Oct-23	8240	58569	7.107888
Nov-23	5840	42192	7.224658
Dec-23	5320	38645	7.264098
Total	1,03,480	6,81,859	6.589283

Table 10: Electricity Consumption for the year 2023

The yearly electricity consumption of last six years is summarized below :-

Sl. No.	Year	Unit Consumption
1	2022	84,600
2	2023	1,03,480

Table 11: Summary of Electricity Consumption for last two years

Graphical representation of Unit consumption of last two years

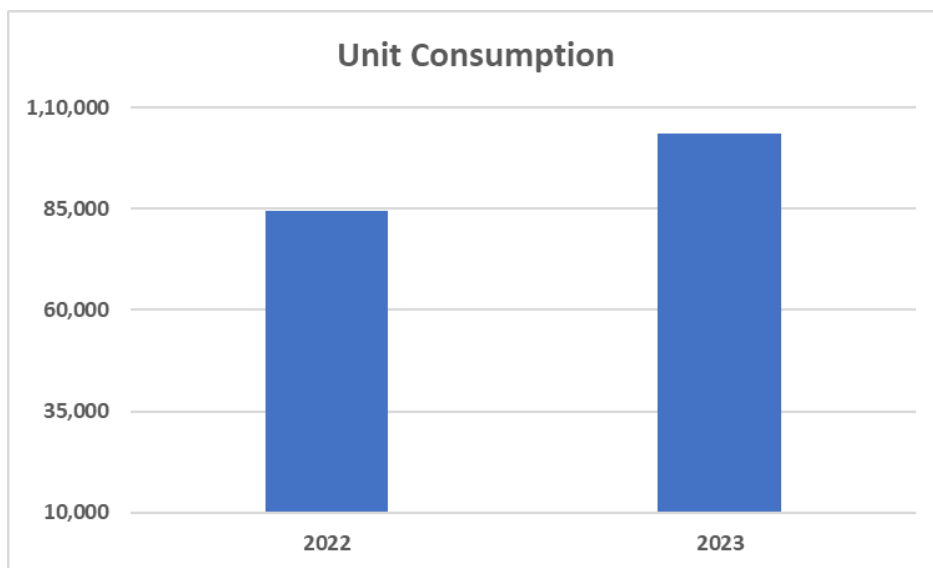


Figure 3: Graphical representation of Unit consumption of last two years.

6.7 Annual Electricity Consumption

On the basis of operational hours, we have calculated annual unit consumption: -

Segment	Type	Wattage	Quantity	No. of Hours	Nos. of Days	Diversity Factor	Total Annual Unit Consumption
Lighting	LED 2x2	32	36	6	220	0.8	1216
	FTL 40	40	422	6	220	0.8	17825
	LED TL	22	280	6	220	0.5	4066
	LED 18 W	18	16	6	220	1	380

	LED 200 W	200	7	6	30	0.8	201	
	LED 12 W	12	100	6	220	1	1584	
	LED 32 W	32	6	6	220	1	253	
	Total							25525
HVAC	Fan	70	587	6	220	0.7	37967	
	AC 2 T	2000	5	6	70	0.4	1680	
	AC 1.5 T	1600	13	6	100	0.8	9984	
	Big Air Cooler	600	8	6	20	0.8	461	
	Air Cooler	200	9	6	180	0.5	972	
	Exhaust Medium	200	18	6	180	0.5	1944	
	Exhaust Small	70	21	6	180	0.5	794	
	Total							53802
Office	Computer	70	68	6	270	0.6	4627	
	Printer/Scanner	500	19	1	270	0.4	1026	
	Printer	300	11	1	270	0.4	356	
	Photocopy machine	750	1	6	270	0.7	851	
	Total							6860
Campus Lighting	LED 50 W	50	3	11	365	1	602	
	LED 200 W	200	5	11	365	1	4015	
	Total							4617
Water Supply	Submersible Pump	750	1	5	365	0.8	1095	
	Pump	750	3	5	365	1	4106	
	Total							5201
Others	Water Cooler	600	4	8	365	0.8	5606.4	
	Water Cooler	300	2	8	365	0.8	1401.6	
	Heater	1000	1	1	180	1	180	
	Induction heater	2000	3	1	270	0.8	1296	
	Refrigerator Big						500	
	Refrigerator Medium						400	
	Refrigerator small						300	
	Geyser	2000	5	3	90	1	2700	
	Miscellaneous						5000	
	Total							17384
Grand Total							1,13,389	

Table 12 : Annual Electricity Consumption

Segment wise Unit Consumption

Lighting	25525
HVAC	53802
Office	6860
Campus Lighting	4617
Water Supply	5201
Others	17384

Table 13: Segment wise Unit Consumption

Graphical Representation of Unit Consumption

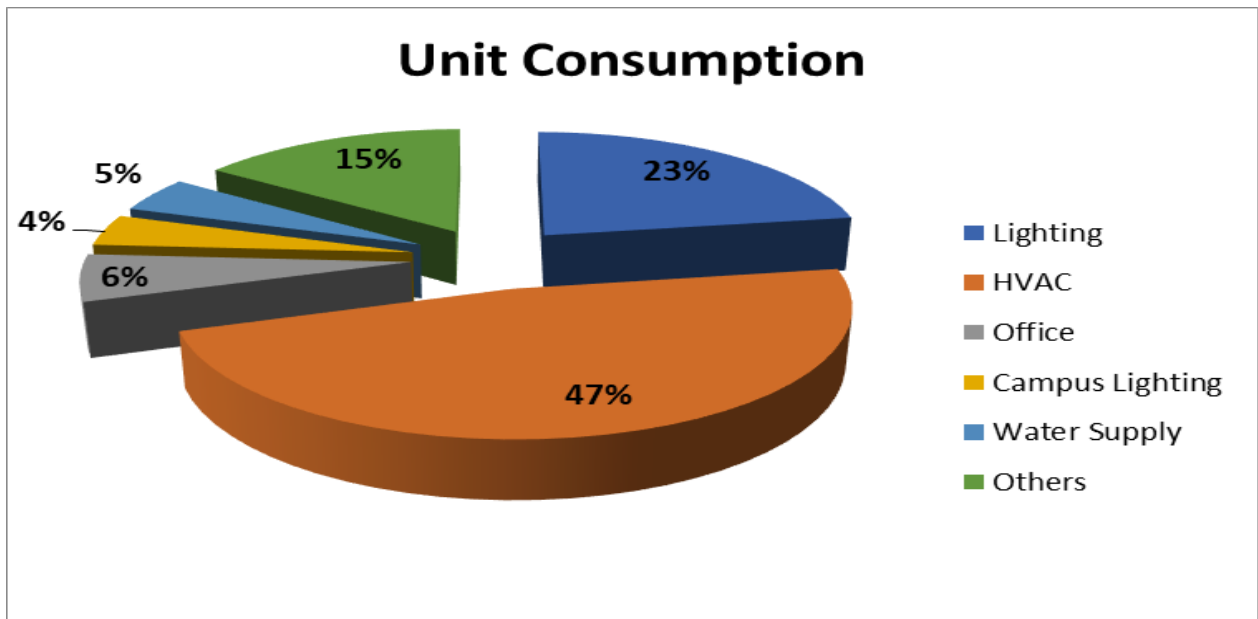


Figure 4 : Graphical Representation of Unit Consumption

Thus, we may say that the HVAC consumes maximum electricity, which is about 47 %.

7. ILLUMINATION

Sl. No.	Name of Office/ Room	Lux measured	Remarks
1	Management Office	345	Ok
2	Management Office	140	Ok
3	Management Office Cabin	145	Ok
4	Accounts Section	230	Ok
5	Establishment Section	270	Ok
6	Data Entry Section	250	Ok
7	Students Counter	190	Ok
8	Principal Madam	270	Ok
9	Library (Card)	110	Insufficient light and advised to increase lux.
10	Library (Issue/return)	80	Insufficient light and advised to increase lux.
11	Students Table	140	ok
12	Test book Section table	110	Insufficient light and advised to increase lux.
13	Reference Section	170	Ok

Table 14: Illumination measurement

The lux levels in different department is found good, except library. In college, 572 numbers of conventional tube lights are installed, which should be replaced by LED tube light.



It is advised to use maximum day light during working hours. All the place where reading and writing work is performed, The lux level at library should be improved, which shall be achieved by installation of energy efficient LED lighting or proper orientation of lighting fixtures.

8. CARBON FOOTPRINT

A carbon footprint is the amount of greenhouse gases—primarily carbon dioxide— released into the atmosphere by an individual, event, organization, service, or product, expressed as carbon dioxide equivalent. In addition to the water, waste, energy and biodiversity audits we can also determine what our carbon footprint is, based on the amount of carbon emissions created. The release of carbon dioxide gas into the Earth’s atmosphere through human activities is commonly known as carbon emissions.

An important aspect of doing an audit is to be able to measure our impact so that we can determine better ways to manage the impact. In addition to the water, waste, energy and biodiversity audits we can also determine what our carbon footprint is, based on the amount of carbon emissions created.

8.1 Total Emission of Carbon dioxide

The following activity/utility is responsible for carbon emission:-

- Electricity purchased from Distribution companies.
- Diesel used in DG set
- Burning of wood / LPG

Average Annual Energy Consumption of Last two years

Sl. No.	Types of Energy	Year	Consumption	Average	Emission Factor	Total CO 2 equivalent emission
	Electricity in KWH	2022	84600	94040	0.82	77113
		2023	103480			
2	Diesel in Litres	2022	591	477	0.59	281
		2023	362			
3	LPG in KG	2022	210	217	0.2983	65
		2023	224			
4	Total CO 2 equivalent emission					77,459

Table15 : Total Carbon dioxide emission due to Energy Consumption in BMM, Bhilai

8.2 Total Reduction of Carbon dioxide emission

The electricity generation by solar power plant in last two years is as under: -

Year	Solar Unit Generation
2022	63,888
2023	52,447

Reduction of Carbon Emission by Solar Power Plant

Total Unit Generation in 24 months	1,16,335
Average Annual Unit generation	58,167

The solar power plant has generated an average of 58,167 units of electricity in the year 2022& 2023. If it is not generated from solar then it would be purchased from electricity distribution companies which would be produced from burning of coals in thermal power plant, which causes carbon dioxide emission.

Parameter	Emission Factor	Unit in KWH	Total reduction of CO ₂ emission
Solar Power Plant	0.82	58167	47,697

Table 16: Reduction of Carbon Emission by Solar Power Plant

Thus, solar power plant has reduced 47,697 KG of CO₂eq. Per year in last two years

9. ENERGY CONSERVATION MEASURES ADOPTED BY BMM, BHILAI

9.1) Installation of Energy Efficient LED light

The college has replaced nearly all conventional light fittings in campus with energy efficient LED lights. At present, the use of LED lights in campus is about 29% by load and the use of LED lights in campus is about 32% by quantity.

The details are explained below:-

Details of LED fittings

Type	Wattage	Quantity	Total wattage
LED 2x2	32	36	1152
LED TL	22	280	6160
LED 18 W	18	16	288
LED 200 W	200	7	1400
LED D Light 12 W	12	20	240
LED Bulb 32 W	32	6	192
LED 12 W	12	80	960
LED 50 W	50	3	150
LED 200 W	200	5	1000
Total		453	11542

Table 17: Details of LED fittings

Details of Conventional light fittings

Type	Wattage	Quantity	Total wattage
FTL 40	40	422	16,880
Total		422	16,880

Table 18 : Details of conventional light fittings

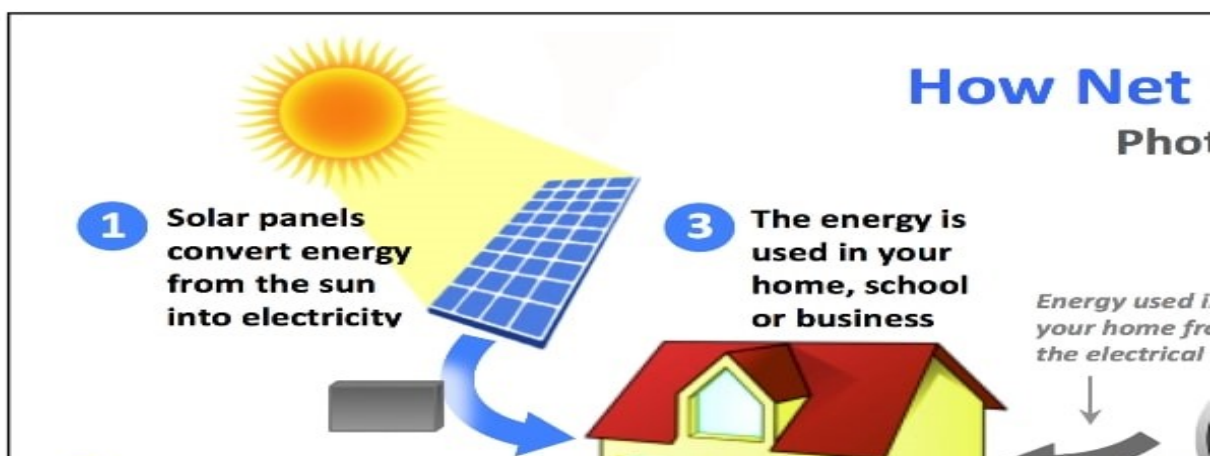
Connected Load of LED Lights	11,542 watts
Connected Load of Conventional Light	16,880 watts
% Share of connected load of LED Lights in total lighting load	41 %

Table 19: % Share of connected load of LED Lights in total lighting load

9.2) Installation of Solar Power Plant

In last couple of years, Solar energy has been one of the most affordable, dependable, and financially viable source of energy. The 'green' environmental benefits are the ones we are more aware of, but there are other well-known financial rewards to replacing traditional coal- powered electricity with solar electricity as well.

Solar power system produces maximum power during the middle of the day (peak sunshine hours) This way, "Net Metering" help us to keep the complete track record of what solar system generates .In grid connected rooftop or small SPV system, the DC power generated from SPV panel is converted to AC power using power conditioning unit and is fed to the grid 440 Volt three phase line. These systems generate power during the day time which is utilized fully by powering captive loads and feed excess power to the grid as long as grid is available. In case, where solar power is not sufficient due to cloud cover etc., the captive loads are served by drawing power from the grid.

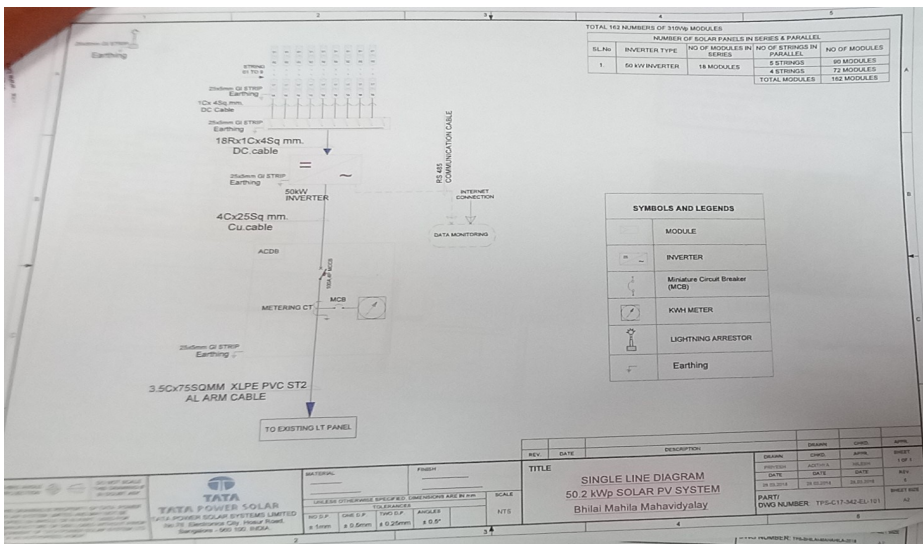


Advantages of Grid-Connected Rooftop Solar System

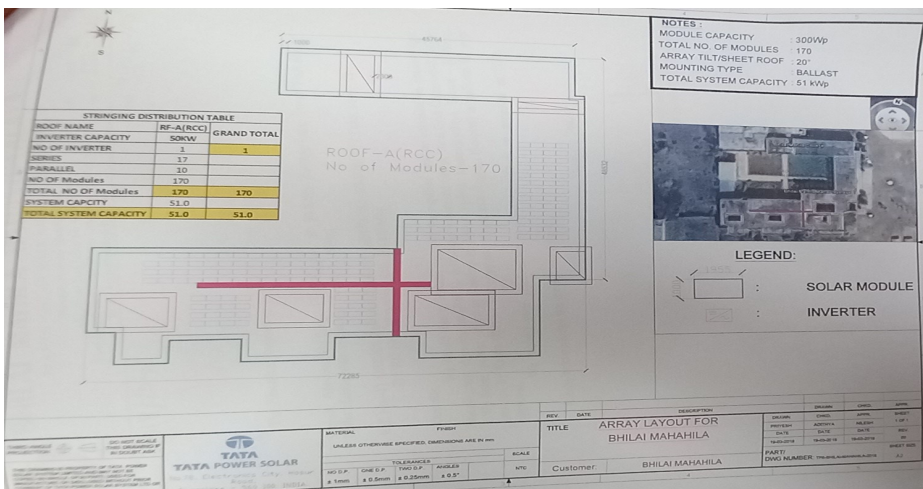
- Electricity generation at the consumption center and hence Savings in transmission and distribution losses
- Low gestation time
- No requirement of additional land
- Improvement of tail-end grid voltages and reduction in system congestion with higher self-consumption of solar electricity
- Local employment generation



Single Line Diagram of Solar PV System



Array Layout



9.3 Use of Energy Efficient equipment

We have noted that college has adopted the use of energy efficient star rated equipments. In principal office, there are two numbers of five star rated air conditioners.



A star rating system depicts the energy efficiency of an electrical appliance. The higher the number of stars, the more efficient it is. The star rating system was devised by the Bureau of Energy Efficiency (BEE) India, with a range of 1 to 5 stars..

We have also noticed that energy efficient 2 x2 LED light fittings are also installed at Principal and management office.

There are many rooms, where LED light fittings are installed. College management is also replacing all fluorescent tube lights with LED fittings with phase wise.



9.4 Awareness among students & staff.

The teachers of the college discuss about energy conservation to college and also, some posters related to energy conservation are displayed to increase awareness among students & staff of college.



10. RECOMMENDATIONS

1) Formation of ENCON Club:

We recommend to formation of the ENCON Club in Bhilai Mahila Mahavidyalaya, Hospital Sector, Bhilai for spreading awareness on the importance of energy conservation. ENCON Club will participate in all energy conservation activities and organize program with the support of Chhattisgarh State Renewable Energy Development Agency, (CREDA) Raipur and Bureau of Energy Efficiency,(BEE) New Delhi.

Every year, India observes National Energy Conservation on December 14. The day is organized by the Bureau of Energy Efficiency (BEE) – which operates under the Ministry of Power, aiming to present India’s stellar achievements in cost-efficient energy production and resource conservation.

ENCON Club will celebrate “Energy Conservation Day” on 14th December, each year. Further plans for the future may be discussed on this day, targeting holistic development as the main goal towards mitigation of climate change. It would not only help in imparting knowledge on energy efficiency but also in its implementation in households and institutions.

Objective of ENCON Club

The objective of the club is to create awareness among the students, staff and teachers and equip them for efficient management of all forms of energy, to promote energy efficiency and energy conservation. The club will keen to spread “Energy Conservation Messages” in the society by conducting awareness programmes to students and public.

2) Replacement of all conventional tube light will replaced by energy efficient LED tube light:

Bhilai Mahila Mahavidyalaya, Bhilai management shall enhance energy efficiency of the college and replace all conventional tube light with LED light fittings , It should be continue till all conventional tube light will replaced by energy efficient LED tube light. It will not only save in electricity consumption but also to save CO₂ emission directly and indirectly.

Wattage including choke	50
Wattage of LED tube light	22
Saving in wattage	28
Quantity	422

Operating hours	6
No. of days in operation	220
Annual saving in unit consumption	15597
Energy Cost in Rs. Per unit	7.5
Total annual monetary saving in Rs.	116978
Price of one LED 22 Watt tube light	350
Total Investment	1,47,700
Simple Payback period	16 months

Table 20 : Replacement of all conventional tube light will be replaced by energy efficient LED tube light

The total investment is about Rs.1.48 Lakh and simple payback period is about 16 months

1) Replacement of all conventional fans by 28 watt energy efficient fans.

In college, conventional fans are installed. We have recommended to use Energy Efficient Fan in college building. All 587 conventional fans (70 W) shall be replaced by 28 watts energy efficient fans. The total saving of this energy conservation measure is about 3.04 lakh per annum and total investment is about 20.96 lakh. The simple payback period is 83 months.

Wattage of conventional fan	75
Wattage of Energy Efficient Gorilla Fan	28
Saving in wattage	47
Quantity	587
Operating hours	6
No. of days in operation	220
Annual saving in unit consumption	36417
Energy Cost in Rs. Per unit	7.5
Total annual monetary saving in Rs.	273131
Price of a energy efficient fan	3200
Total Investment	1878400
Simple Payback period in months	82

Table 21: Replacement of all conventional fans by 28 watt energy efficient fans

Technical Description

Energy Efficient Gorilla Fan/ Super fan

Every energy efficient Gorilla/Super fan uses BLDC (Brushless Direct Current) motor. BLDC motor has no mechanical brush for commutation of the windings. Commutation is deployed with the help of smart electronics. As a result the fan runs internally at 24V and consumes just 28 W at full speed.

Key features of BLDC design:

- Extremely low heat & associated power loss
- Better flexibility over controlling motor speed
- Smart motor tuning algorithm
- No spark and minimal electrical noise
- Sensor less design

- A BLDC fan takes in AC voltage and internally converts it into DC using SMPS.
- The main difference between BLDC and ordinary DC fans is the commutation method. A commutation is basically the technique of changing the direction of current in the motor for the rotational movement. In a BLDC motor, as there are no brushes so the commutation is done by the driving algorithm in the Electronics. The main advantage is that over a period of time, due to mechanical contact in a brushed motor the commutators can undergo wear and tear, this thing is eliminated in BLDC Motor making the motor more rugged for long-term use.

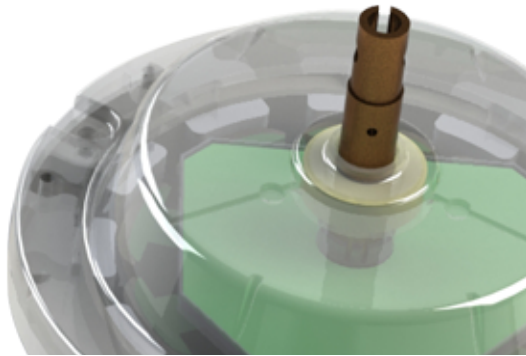


Figure 71 : BLDC motor of Energy Efficient fan

- To explain, BLDC technology in simpler terms, BLDC uses a combination of Permanent Magnets and Electronics to achieve the kind of efficiency and performance it delivers. A BLDC fan composes of 3 main components:
 - 1.Stator
 - 2.Rotor
 3. Electronics.

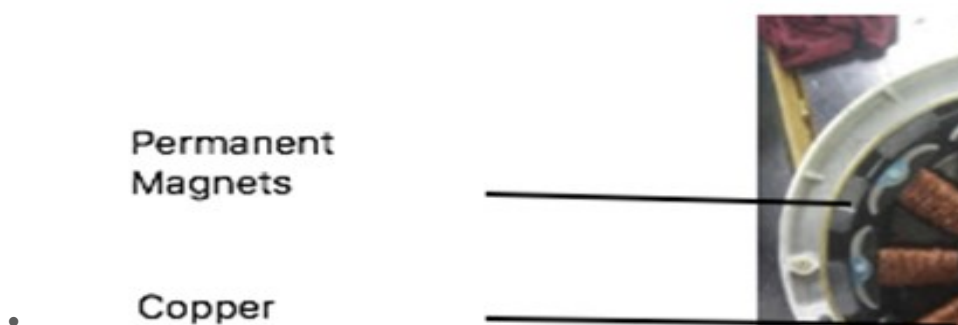


Figure 16: Inside view of BLDC motor

- The electronics contains a driving algorithm which drives the BLDC motor. As discussed earlier in a BLDC motor the position of magnets in the fan is sensed by electronics that either uses a Hall effect sensor or back EMF. Modern BLDC motors use Back EMF for commutation due to proven disadvantages of hall effect sensor over period of time.

- To explain it in easier terms, we can take an example of a donkey who has a carrot fixed over his head as per shown in the picture below:
- Consider the Stator to be the Carrot and the donkey to be the Magnets. The polarity of the stator will keep changing, due to attraction the magnets will create rotational moment, just like how the donkey tries hard to reach the carrot in the picture.



- Permanent magnets used in rotor are responsible for mass reduction in power consumption compared to windings used in the stator in an ordinary induction fan. One added advantage in a BLDC fans due to use of an electronic circuit is that you can add several additional features to increase convenience, few example of the same are sleep mode, timer mode also it is compatible with Home automation systems. Most of the BLDC Ceiling fans are operated by remote unlike traditional regulator reducing the purchase cost of regulator.
- Compared to regular induction fan, a BLDC fan can save up to Rs 1000-1500/ Year/fan. And because there is no heating of the motor, the life of a BLDC fan is also expected to be much higher than ordinary fans.

2) Electricity generation and Diesel Consumption of DG set

It is suggested to record KWH generation of DG set. At present, only consumption of diesel is recorded. A logbook shall be maintained with the following format.

Date	DG set on Time	DG set Off Time	Total running time in minute	Initial KWH reading	Final KWH reading	Total Unit Generated	Diesel Filled in Litre

Table 22 : Format for DG log book.

3) Dust cleaning on Solar Photo Voltaic Modules Surface

The degree of efficiency deterioration depends on the specific mass and size of dust particles deposition on PV module surface. As the mass of dust deposition increases, power output and the efficiency of the module decrease, and as the size becomes smaller, power output decreases as smaller particles block more radiation on PV module surface. The different pollutant depositions may include red soil, ash, sand, calcium carbonate, silica, etc. The presence of air pollution may significantly deteriorate the energy yield of PV panels; even after a short period of the panels' outdoor exposure (e.g., 2 months) without cleaning, it may cause a decrement of 6.5% in energy production approximately.

4) Enhancement of Energy Efficacy of light fittings:

Cleaning of tube-lights/bulbs to be done periodically, to remove dust over It.. It affects on lamp efficacy (lm/watt).

5) General Recommendation for Energy Saving in Office Equipment

Equipment	Wattage	Comments
CRT Monitor	100 - 120W (during operating condition)	CRT monitors consume a lot of power, much of which is wasted as heat, and represent the largest power consumption component in a typical desktop computer. Emit potentially harmful radiation. Fortunately, most CRT monitors these days are legacy equipment as new computers are generally supplied with LCD monitors. Unfortunately, most CRT monitors end up in landfill.
Desktop Computer	150W (during operating condition)	Power consumption will differ significantly depending on whether a CRT or LCD monitor is used. In home and office situations where it is necessary to run multiple desktop computers, it may be possible to make significant power savings by running a single terminal server computer with several LCD monitors and keyboards attached. Terminal server computers can also greatly simplify network management, software upgrades, etc
Photo copier	7-30W (Sl. Mode) 40-300W (Standby) 200-1300W (op. cond)	Most of the energy used in a photocopier is consumed by the hot rollers, which are usually kept hot on stand-bay, consuming from 40-300W. Significant energy savings (40% to 60%) can be made by ensuring that photocopiers are switched off at night and on weekends. Some photocopiers consume up to 30 watts even when switched off, so photo copiers should be switched off at the power outlet to ensure they are really "off".

LCD Monitor	30-50W (during operating condition)	LCD monitors typically require about 30% of the power required for a CRT monitor with the same screen area. In addition, the amount of heat generated by an LCD monitor is considerably less than a CRT monitor, resulting in a lower load on ACs. Building cooling needs may be decreased by up to 20%.
Inkjet Printer	120W (during operating condition)	Inkjet printers use relatively little power in comparison to laser printers. From an energy consumption point of view, inkjets are preferable to lasers. Unfortunately, they typically cost more to un on a cost -Per -print basis and sometimes produce less than optimum results
Laser Printer	25-80W (Standby) 150-1100W (during operating condition)	Laser printers consume significant amounts of power even when in standby mode. Over the course of an 8 -10 hr working day, a laser printer could consume around 1kWh of energy. On the other hand, laser printers are cheaper to run on a cost-per page basis and generally produce better results. Both the number of laser printers used, and the number of hours the are operated for, should be minimized. As with printing of any kind, office procedures should be developed which minimize the need for printing to paper
Laptop Computer	15-40 W (during operating condition)	Laptop computer power consumption is typically 10% to 25% of that of a desktop computer. In situations such as an office or home office, where computers may operate for 8 to 10 hours a day, this difference is significant and could represent an energy saving of up to 1kWh per day.

Table 23 : General Recommendation for Energy Saving in Office Equipment